

**TITLE**

**PASSIVE APPARATUS THAT REGULATES A FLOW OF HEATED AIR  
WITHIN A PLASMA DISPLAY DEVICE**

**CLAIM OF PRIORITY**

[0001] This application makes reference to, incorporates the same herein, and claims all benefits accruing under 35 U.S.C. §119 from an application for *PLASMA DISPLAY DEVICE* earlier filed in the Korean Intellectual Property Office on 22 August 2002 and there duly assigned Serial No. 2002-49757.

**BACKGROUND OF THE INVENTION**

**1. Field of the Invention**

[0002] The present invention relates to a plasma display device, and more particularly, to a passive apparatus that manipulates the flow of heated air within a plasma display device preventing parts of the display panel and any air from reaching an extremely high temperature during the functioning of the plasma display device.

**2. Description of the Related Art**

[0003] It is well known that heat is generated in a plasma display panel (PDP) of a plasma display device during the functioning of the PDP. Especially in today's more modern PDP's, the amount of

1 gas discharge may be increased in the PDP to improve brightness, thereby producing even more heat.  
2 As components within a plasma display device heat up, the surrounding air is heated. The heated  
3 air then rises in the space between the display and the circuit components to the top of the plasma  
4 display device where it then emerges out from the top of the plasma display device.

5 **[0004]** Therefore, in plasma display devices, the PDP is mounted to a chassis base that is formed of  
6 a material having good heat conductivity, and a heat-spreading sheet (or thermal conduction sheet)  
7 is interposed between the PDP and the chassis base. The heat generated in such a PDP is transmitted  
8 through the heat-spreading sheet and chassis base to outside the device. The chassis base is made of  
9 a metal such as aluminum and is produced using a die casting process, and the heat-spreading sheet  
10 is made of a silicone-based resin.

11 **[0005]** In addition to the heat generated in the PDP, heat is also produced in various drive circuits  
12 (e.g., an X,Y board, an image processing board, a switching mode power supply, etc.), which are  
13 mounted to one side of the chassis base. Therefore, in order to ensure a high quality device, it is  
14 necessary to prevent an increase in the internal temperature of the plasma display device by the heat  
15 generated as a result of the drive circuits.

16 **[0006]** Different configurations have been disclosed with such a purpose. For example, in Japanese  
17 Laid-Open Patent No. 2001-83888, a heat transmission element realized through a heat pipe or heat  
18 sink is used to cool the plasma display device. Also, in Japanese Laid-Open Patent No. 2001-282114,  
19 differences in temperature between a display section and a non-display section of a PDP, or between  
20 the non-display section and external electrodes are reduced using heat pipes.

21 **[0007]** However, with the use of separate elements such as heat pipes and heat sinks to dissipate the

1 heat in the plasma display device, although some degree of cooling can be expected through such  
2 elements, heat generated at specific areas of the plasma display device can reach excessively high  
3 temperatures. The flow of hot air rises from the area of heat generation as a result of natural  
4 convection current characteristics, and in most plasma display devices including those described  
5 above, the hot air that has traveled upward from the area of heat generation simply exits the device.  
6 This may pose safety risks to users considering that the drive circuits (e.g., the switching mode  
7 power supply board or SMPS board) operate at temperatures of up to 90° C. Unless the air heated  
8 by such circuit elements is cooled or dispersed before exiting from the plasma display device, the  
9 hot air emerging from such components can harm a user that should happen to touch the plasma  
10 display panel or should happen to place the user's hands in the vicinity of where the hottest air exits  
11 from the inside of the plasma display device. In other words, if the convective air currents within  
12 a functioning plasma display device are not managed properly, certain portions on the upper edge  
13 of the plasma display device and air emerging from these certain portions on the upper edge of the  
14 plasma display device can reach excessively high temperatures and thus cause a safety hazard to  
15 users who may come into close contact with the plasma display device. Especially immediately  
16 above a high heat generating component such as the switching mode power supply, the air rising and  
17 exiting the plasma display device can be extremely hot. However, at the same time, portions along  
18 the upper edge of the plasma display device that are not situated directly above heat producing  
19 components can be very cool. Thus, along the top edge of the plasma display device, there are cool  
20 portions and very hot portions, depending on what circuit components lie directly below. In  
21 addition, the air emerging from the top edge of the plasma display device varies in temperature along

1 the top edge. There are parts of the top edge where very hot air emerges and other portions along  
2 the top edge where relatively cool air emerges. This temperature disparity along the top edge of the  
3 plasma display device, especially when certain portions of the top edge are dangerously hot, needs  
4 to be moderated.

5 **[0008]** Therefore, there is a need to effectively, safely and efficiently control the air flow inside the  
6 plasma display device so that pockets and currents of extremely hot air do not exit the device and  
7 pose a threat to users. Also, there is a need to control the convective air currents within a functioning  
8 plasma display device so that portions along an upper edge of the plasma display panel to not reach  
9 excessively high temperatures and pose a safety threat to users of the plasma display device.

## 10 SUMMARY OF THE INVENTION

11 **[0009]** It is therefore an object of the present invention to provide an improved design for a plasma  
12 display device.

13 **[0010]** It is yet another object of the present invention to provide designs for a plasma display device  
14 that better manages the air currents within the device in such a manner that prevents a user in the  
15 vicinity of the device or a user that touches the device from being burned or harmed by extreme heat.

16 **[0011]** It is further an object of the present invention to moderate the temperature of extremely hot  
17 air generated within a functioning plasma display prior to when the air exits the plasma display.

18 **[0012]** It is still another object of the present invention to force extremely hot air generated within  
19 a functioning plasma display device to mix with cooler air within the functioning plasma display  
20 device to produce air of a more moderate temperature prior to when the air exits the plasma display

1 device.

2 **[0013]** It is also an object of the present invention to provide passive air guides within a plasma  
3 display device that mix very hot currents of air with cooler air within the plasma display device prior  
4 to when the air emerges from an inside of the plasma display device to prevent extremely hot air  
5 from emerging from a functioning plasma display device.

6 **[0014]** It is still another object of the present invention to provide a plasma display device that  
7 allows very hot heated air to mix with cooler air prior to emerging from the inside of the device such  
8 that there is no extremely hot air current emerging from the functioning device.

9 **[0015]** These and other objects can be accomplished by having passive regulating members (or  
10 partitions or barriers or strips) disposed in the plasma display device to guide rising hot air within  
11 the device and force or induce the rising hot air to mix with cooler air before emerging from an  
12 inside of the functioning plasma display device through an upper edge of the functioning plasma  
13 display device. Preferably, these partitions or barriers or strips or regulators are attached to the  
14 circuit board and form an angle, often perpendicular to the circuit board and the display. These  
15 partitions, barriers, strips or regulators serve to force the rising hot air to move in a lateral direction  
16 (perpendicular to the direction that hot air rises and parallel to the surface of the PDP). By forcing  
17 the hot air to move laterally prior to its emergence from the plasma display device, the extremely hot  
18 air can then be moderated in temperature by mixing with cooler air within the plasma display device  
19 before emerging from within the plasma display device at a top edge of the plasma display device.

20 **[0016]** Inside the plasma display device is a chassis base or a circuit board disposed between the

1 plasma display and the rear cover. This chassis base or circuit board has several circuit components  
2 mounted thereon, including the drive circuits. These circuit components generate varying amounts  
3 of heat during functioning. These heated circuit components then heat up air surrounding the circuit  
4 components, the heated air being disposed in a space between the circuit board and the rear cover.  
5 The heated air then rises within the plasma display device in the space between the rear cover and  
6 the circuit board.

7 **[0017]** Some circuit components heat up surrounding air by a small amount and other circuit  
8 components heat up surrounding air to a very high temperature. And other portions of the circuit  
9 board do not heat up the surrounding air at all or by very little. By having regulating members or  
10 partitions or barriers or strips disposed on the circuit board on a side of the circuit board that faces  
11 the rear cover, and by having these regulating members near the top edge of the plasma display  
12 device, the regulating members can force the hottest air generated to mix with cooler air before  
13 emerging through the upper edge of the plasma display device, thus preventing air of an extremely  
14 high temperature from exiting from the top edge of a functioning plasma display device.

15 **[0018]** These regulators or partitions are strategically positioned near the top edge (*i.e.*, laterally) of  
16 the circuit board to push a hot air current above a heat generating circuit component to the side to  
17 force the hot air to then mix with cooler air before emerging from the inside of the functioning  
18 plasma display device. Therefore, in one embodiment of the present invention, the regulator or  
19 partition is a mere barrier that is curved downward towards a heat generating circuit component to

1 push the hot air current generated by the heat generating circuit element to both sides of the barrier  
2 to force the hot air to move in a lateral direction to cause the hot air to mix with cooler air before  
3 reaching the top edge of the plasma display device. This curved portion of this partition is called a  
4 convex portion of the partition as it is convex from a location beneath the barrier where the heat  
5 producing circuit element is located. These partition members are not continuous in the first  
6 embodiment. In places along the top edge of the circuit board that are not above heat generating  
7 circuits, there are gaps between adjacent partitions to let the hot air mixed with the cool air to escape  
8 out through the top edge of the plasma display device. Since the hot air is mixed with cooler air  
9 before exiting from an inside of the functioning plasma display device, the exiting air is not subject  
10 to the extremes in temperature found in functioning plasma display devices that are absent of these  
11 guiding partitions.

12 **[0019]** In a second embodiment of the present invention, the barrier is a straight and continuous and  
13 does not have any curved portions as in the first embodiment. In addition, in the second  
14 embodiment, the barrier runs in a lateral direction the entire width of the plasma display device. The  
15 barrier is disposed parallel to and is disposed near the top edge of the plasma display device. The  
16 barrier is perforated by small holes only at locations on the barrier that are not above extreme heat  
17 generating circuitry. At other portions of the barrier, especially portions of the barrier that is above  
18 extreme heat producing circuitry, the barrier is solid, without perforating holes. Therefore, during  
19 the functioning of a plasma display device according to the second embodiment of the present  
20 invention, when hot air produced by heat producing circuitry rises within the plasma display device,

1 before exiting the device, the hot air runs into a solid portion of the barrier that is absent perforations.  
2 This forces the hot air to move sideways or laterally, to the left or right to then mix with cooler air  
3 thus moderating the extremely hot air. After the hot air moves sideways and cools by mixing with  
4 cooler air, the air can then escape upwards through a perforated portion of the barrier and then  
5 emerge from a top edge of the plasma display device. In the second embodiment, it is preferred that  
6 the portions of the barrier that is perforated has approximately 80% of the surface area being open  
7 and the remaining 20% being solid between the perforations.

8 **[0020]** In a third embodiment, the barrier is similar to the second embodiment except that the solid  
9 portions are replaced with lightly perforated portions where only 20% of the surface area is open.  
10 Thus, in the third embodiment, although a small amount of very hot rising air above a hot circuit  
11 element is allowed to pass through the lightly perforated barrier, most of the hot air is forced to move  
12 left or right in a sideways or lateral direction and mix with cooler air and then move through the  
13 heavily perforated portion of the barrier prior to emerge from a top edge of the functioning plasma  
14 display device.

15 **[0021]** In a fourth embodiment of the present invention, the plasma display device includes two  
16 partition or barrier strips, the partition or barrier strips being similar to that of the second  
17 embodiment of the present invention. The two partition strips are spaced apart from each other in  
18 a direction (+Y direction) parallel to the direction of rising hot air. Both strips are parallel to each  
19 other and to the top edge of the plasma display device. Both strips are near the top edge of the



1 plasma display device. Like the second embodiment, one of the strips has perforations only at  
2 portions on the strip above portions of the circuit board that is absent of heat generating circuitry or  
3 where the circuitry beneath generates relatively little heat. The second partition strip has perforations  
4 at locations that are offset or staggered from the locations of perforations on the first strip.

5 **[0022]** In a fifth embodiment of the present invention, the fifth embodiment is similar to the third  
6 embodiment except that there are two partition strips extending the width of the plasma display  
7 device. Both strips are parallel to each other and both are parallel to and located near a top edge of  
8 the plasma display device. The strips are displaced from each other in a direction parallel to the  
9 direction of rising hot air in a functioning plasma display device. The lower strip is identical to that  
10 of the third embodiment while the upper strip has heavily perforated portions at locations displaced  
11 or staggered in a left or right direction to the heavily perforated portions on the lower strip to provide  
12 for more thorough mixing of hot and cool air prior to when the air emerges from the top edge of the  
13 plasma display panel.

#### 14 **BRIEF DESCRIPTION OF THE DRAWINGS**

15 **[0023]** A more complete appreciation of the invention, and many of the attendant advantages thereof,  
16 will be readily apparent as the same becomes better understood by reference to the following detailed  
17 description when considered in conjunction with the accompanying drawings in which like reference  
18 symbols indicate the same or similar components, wherein:

19 **[0024]** FIG. 1 is an exploded perspective view of a plasma display device according to a first

1 preferred embodiment of the present invention;

2 [0025] FIG. 2 is a perspective view of regulating members of FIG. 1;

3 [0026] FIG. 3 is a perspective view of a chassis base of FIG. 1, and is used to describe a mounting  
4 of regulating members to the chassis base;

5 [0027] FIG. 4 is a drawing used to describe an operation of regulating members illustrated in FIG.  
6 1;

7 [0028] FIG. 5 is a perspective view of a chassis base according to a second preferred embodiment  
8 of the present invention, and is used to describe a mounting of a regulating member to the chassis  
9 base;

10 [0029] FIG. 6 is a drawing used to describe an operation of regulating members illustrated in FIG.  
11 5;

12 [0030] FIG. 7 is a perspective view of a chassis base according to a third preferred embodiment of  
13 the present invention, and is used to describe a mounting of a regulating member to the chassis base;

14 [0031] FIG. 8 is a drawing used to describe an operation of regulating members illustrated in FIG.  
15 7;

16 [0032] FIG. 9 is a drawing used to describe a fourth preferred embodiment of the present invention;  
17 and

18 [0033] FIG. 10 is a drawing used to describe a fifth preferred embodiment of the present invention.

## 19 DETAILED DESCRIPTION OF THE INVENTION

20 [0034] Turning to the figures, FIG. 1 is an exploded perspective view of a plasma display device

1 according to a first preferred embodiment of the present invention. As illustrated in FIG. 1, the  
2 plasma display device includes a plasma display panel (PDP) 20 for realizing images, an exterior of  
3 the PDP 20 being defined by two glass substrates 20a and 20b a chassis base (or circuit board) 22  
4 provided to a side of the PDP 20 opposite the side of the PDP 20 for realizing images and mounted  
5 in this state; a front cover 24 provided to a side of the PDP 20 that realizes images, and a back cover  
6 26 mounted to a side of the chassis base 22 opposite to the side of the chassis base that is closest  
7 to the PDP 20.

8 **[0035]** A heat conducting medium (not illustrated) is interposed between the PDP 20 and the chassis  
9 base 22. The heat conducting medium transmits heat generated by the PDP 20 to the chassis base  
10 22. Also, a filter 28 is mounted in an opening of the front cover 24 that exposes most of the PDP 20.  
11 The filter 28 blocks electromagnetic waves irradiated from the PDP 20.

12 **[0036]** An exterior of the PDP 20 is substantially quadrilateral (in the first preferred embodiment,  
13 it is rectangular with long sides in a lateral or X axis direction). An outer circumference of the  
14 chassis base 22 substantially corresponds to the shape of the PDP 20. The chassis base 22 is made  
15 of a material such as aluminum that has excellent thermal conduction characteristics. A circuit  
16 assembly 30 is mounted to the side of the chassis base 22 opposite to the side of the chassis base that  
17 is closest to the PDP 20. Circuit assembly 30 may be comprised of many elements. Each element  
18 can be a separate circuit board attached to the chassis base. Alternatively, each element may be a  
19 single integrated circuit chip or a group of integrated circuit chips or a single electrical component  
20 or a group of electrical components that generate heat when functioning.

21 **[0037]** The circuit assembly 30 may include an X,Y board, an image processing board, and a

1 switching mode power supply (SMPS) board. To cool the circuit assembly 30, elements such as heat  
2 pipes and heat sinks (not illustrated) are mounted to each board of the circuit assembly 30 so that  
3 heat generated during operation (or during functioning) is dissipated.

4 **[0038]** The PDP 20 and the chassis base 22 are mounted between and within the front cover 24 and  
5 the back cover 26 to thereby complete the formation of the plasma display device. A structure for  
6 dissipating heat generated by the circuit assembly 30 will now be described in detail.

7 **[0039]** It is well known that the circuit assembly 30 in a plasma display device generates heat during  
8 operation such that the air in the vicinity of the circuit assembly 30 is heated to very high  
9 temperatures. Although some of this heat is dissipated by a thermal conducting medium and cooling  
10 elements (such as the heat pipes and heat sinks), the heat-dissipating effect obtained from such  
11 elements is minimal. Therefore, this high temperature air rises upwardly (in an axis Y direction of  
12 FIG. 1 towards an upper edge of the plasma display device) as a result of the natural convection  
13 current characteristics.

14 **[0040]** The temperature of the air surrounding the circuit assembly 30 rises to high levels. In more  
15 detail, the air in the direct vicinity the SMPS board rises to approximately 90°C, while the air in the  
16 peripheries of the other boards increases to approximately 55°C.

17 **[0041]** Since heat is distributed differently for different areas of the chassis base 22, the present  
18 invention provides regulating members (or partitions or barriers or strips) 32, which are mounted to  
19 upper areas of the chassis base 22, that modifies the air temperature by forcing very hot air to mix  
20 with relatively cooler air before exiting from the inside of the plasma display panel. The regulating  
21 members 32 regulate the flow of air above the elements of the circuit assembly 30.

1 [0042] The regulating members 32 are mounted to the chassis base 30 at a predetermined distance  
2 from the elements of the circuit assembly 30. In the first preferred embodiment of the present  
3 invention, one of the regulating members 32 is mounted for each element of the circuit assembly 30.  
4 As illustrated in FIG. 1, the regulating members 32 are arranged along the axis X direction above  
5 each of the elements of the circuit assembly 30 to force hot air rising in a +Y direction to move in  
6 a +/- X direction to mix with cooler air before emerging from the plasma display device.

7 [0043] With reference to FIG. 2, each of the regulating members 32 includes a main body 32a  
8 including a plurality of curves, and tabs 32b integrally formed to the main body 32a that are used to  
9 connect the regulating members 32 to the chassis base 22. The main body 32a is structured including  
10 at least one convex section 320a (convex from a location below the regulating member 32) and at  
11 least two concave sections 322a (concave from beneath the regulating member 32), which are  
12 integrally formed to form the main body 32a. In the first preferred embodiment of the present  
13 invention, one convex section 320a is positioned at a center of the main body 32a and one concave  
14 section 322a is provided to each side of the convex section 320a. Further, a sub convex section 324a  
15 is provided to an end of each of the two concave sections 322a. Inflection points are therefore  
16 formed on the regulating members 32 at locations between convex section 320a and the concave  
17 portions 322a. Inflection points also exist on the regulating members at points between the concave  
18 portions 322a and the sub convex portion 324a.

19 [0044] The concave and convex shapes of the regulating member 32 are based on the position of the  
20 same relative to the circuit assembly 30. In other words, when the regulating member 32 is attached  
21 to the chassis base, the convex section 320a is disposed directly above a center of a heat generating

1 element of circuit assembly 30 to force rising hot air generated by the functioning element to divide  
2 and move sideways in a +/- X-direction to mix with relatively cooler air prior to emerging from the  
3 plasma display device. That is, in a state of being mounted to the chassis base 22, the convex section  
4 320a of each of the regulating members 32 curves outwardly in a direction toward the element of the  
5 circuit assembly 30, and the concave sections 322a of each of the regulating members 32 curve  
6 inwardly away from the element of the circuit assembly 30. The sub convex sections 324a of each  
7 of the regulating members 32 also curve outwardly in a direction toward the element of the circuit  
8 assembly.

9 **[0045]** The tabs 32b are formed integrally to the main body 32a of each of the regulating members  
10 32 as illustrated in FIG. 2. With reference also to FIG. 3, each of the tabs 32b includes holes 320b  
11 having threads, and screws 34 or other such fixing members are inserted into the holes 320b to  
12 fixedly mount the regulating members 32 to the chassis base 22. In the preferred embodiment of the  
13 present invention, a pair of the tabs 32b is provided for each regulating member 32 at predetermined  
14 locations of the main body 32a, that is, an equal predetermined distance from a center of the main  
15 body 32a. Although the regulating members 32 have been described as being screw-coupled to the  
16 chassis base 22, the present invention is not limited to such a configuration. For example, the  
17 regulating members 32 may be integrally formed to the chassis base 22.

18 **[0046]** Preferably, tabs 32b are perpendicular to main body 32a. When tabs 32b are attached to  
19 chassis base 22, main body 32a extends from chassis base 22 preferably in a direction that is normal  
20 to the rear surface of chassis base 22.

21 **[0047]** For the material used for the regulating members 32, it is preferable that the same material

as used for the chassis base 22 be used, such as aluminum that has exceptional thermal conduction characteristics. Depending on the circumstances, a paper product such as corrugated cardboard may be used for the regulating members 32.

**[0048]** In the plasma display device having such regulating members 32, the temperature of the air distributed above the chassis base 22 is regulated and moderated such that the dissipation of heat is improved. This will be described with reference to FIG. 4.

**[0049]** During operation of a plasma display device absent any such regulating members 32, hot air of between 60 and 80°C resulting from heat generated by the circuit assembly typically rises in the plasma display panel since it is less dense than the surrounding air (*i.e.*, by convection). Since the hot air rises vertically, it does not sufficiently mix with the surrounding cool air in the absence of any regulating members. Therefore, the temperature of the air in the upper part of the back cover is unevenly distributed such that users may feel significant heat and may even be injured when handling the plasma display device.

**[0050]** As illustrated in FIG. 4, the regulating members 32 according to the first embodiment act to force the most extreme hottest air rising from the elements of the circuit assembly 30 toward areas that are not directly above elements of the circuit assembly 30 as illustrated by the arrows. The hot air then mixes with the cool air such that the heat at the top of the back cover 26 is more evenly distributed and is moderated. Therefore, when users makes contact with the top of the back cover 26, excessive heat that may cause injury is no longer a problem.

**[0051]** Additional preferred embodiments will now be described. FIG. 5 is a perspective view of a chassis base according to a second preferred embodiment of the present invention, and is used to

1 describe a mounting of a regulating member to the chassis base. Like reference numerals for  
2 elements identical to those described with reference to the first preferred embodiment will be used.

3 **[0052]** As illustrated in FIG. 5, a regulating member 40 according to the second preferred  
4 embodiment of the present invention includes a main body 40a that is extended in the axis X  
5 direction, above a circuit assembly 30, and at a length sufficient to extend over the entire circuit  
6 assembly 30. Connecting members 40b are formed integrally to the main body 40a and enable  
7 regulating member 40 to be fixed to a chassis base 22. The regulating member 40 maintains a  
8 predetermined distance from the circuit assembly 30.

9 **[0053]** The main body 40a of the regulating member 40 includes non-aperture portions 400a  
10 corresponding to the locations directly above heat producing elements of the circuit assembly 30 and  
11 aperture portions 402a corresponding to the locations between the elements of the circuit assembly  
12 30. The connecting members 40b are integrally formed to the non-aperture portions 400a and include  
13 holes 40c having formed therein threads so that the regulating member 40 can be coupled to the  
14 chassis base 22 using screws 44.

15 **[0054]** The non-aperture portions 400a are substantially flat with no special features. The aperture  
16 portions 402a, on the other hand, include a plurality of apertures 404a through which air rising from  
17 a lower section of the chassis base 22 passes. It is preferable that the apertures 404a occupy 80% or  
18 more of an area of the aperture portions 402.

19 **[0055]** As illustrated in FIG. 6, with the regulating member 40 structured as described above  
20 according to the second embodiment, hot air generated by the elements of the circuit assembly 30  
21 during operation of the plasma display device rises vertically (+Y direction) to be blocked by the



1 non-aperture portions 400a of the regulating member 40. As a result, the air is forced in a +/- X  
2 direction (sideways or laterally) toward the aperture portions 402a causing the hot air to mix with  
3 the relatively cool air in this area, then this mixed air passes through the apertures 404a. This results  
4 in a more even distribution of temperature at a top of a back cover 26 while preventing extreme heat  
5 from emerging at the top of the back cover 26.

6 **[0056]** FIG. 7 is a perspective view of a chassis base according to a third preferred embodiment of  
7 the present invention. Like reference numerals for elements identical to those described with  
8 reference to the first preferred embodiment will be used. As illustrated in FIG. 7, a regulating  
9 member 50 includes a main body 50a and connecting members 50b, identical to the second preferred  
10 embodiment. However, the main body 50a is configured differently than main body 40a of the  
11 second embodiment in that the main body 50a of the third embodiment includes first aperture  
12 portions (or lightly perforated portions) 500a corresponding to locations over elements of a circuit  
13 assembly 30, and second aperture portions (or heavily perforated portions) 502a corresponding to  
14 locations over areas between the elements of the circuit assembly 30. Accordingly, the main body  
15 50a is formed with apertures over its entire surface.

16 **[0057]** In more detail, the first aperture portions 500a include first apertures 504a, and it is preferable  
17 that the first apertures 504a occupy less than 20% of a total area of the first aperture portions 500a.  
18 The second aperture portions 502a include second apertures 506a, and it is preferable that the second  
19 apertures 506a occupy 80% or more of a total area of the second aperture portions 502a.

20 **[0058]** Therefore, with reference to FIG. 8, the first aperture portions 500a are located over areas  
21 where there is a flow of hot air resulting from the generation of heat by element or elements of the

1 circuit assembly 30, and the second aperture portions 502a are located over areas corresponding to  
2 between the elements of the circuit assembly 30 where there is a relatively cool flow of air. Since  
3 the first aperture portions 500a have an aperture ratio of less than 20%, most of the rising hot air  
4 does not pass through the aperture portions 500a and is instead induced toward the second aperture  
5 portions 502a. When forced towards the second aperture portions 502a, the hot air is moderated or  
6 cooled. With the aperture ratio of 80% or greater of the second aperture portions 502a, air is  
7 relatively easily passed through the second aperture portions 502a so that the hot air is mixed with  
8 the relatively cool air in this vicinity before passing through the second aperture portions 502a.

9 **[0059]** A speed at which the air passes through the second aperture portions 502a is between a rising  
10 speed of the hot air and a rising speed of cold air such that the rising of the cold air is, in effect,  
11 increased. Also, the first aperture portions 500a do not completely block the flow of hot air and the  
12 hot air passing therethrough mixes with itself. This significantly reduces a maximum temperature  
13 of the hot air.

14 **[0060]** FIG. 9 is a drawing used to describe a fourth preferred embodiment of the present invention,  
15 and FIG. 10 is a drawing used to describe a fifth preferred embodiment of the present invention.  
16 With reference first to FIG. 9, the regulating member 40 is similar to the regulating member used  
17 in the second embodiment of the present invention. In the fourth embodiment of FIG. 9, there are  
18 provided two or more of the regulating members 40 layered one on top of the other, spaced apart  
19 from each other in the Y direction. With this configuration, the non-aperture portions 400a and the  
20 aperture portions 402a of each regulating member 40 are staggered from each other in the +/- X (or  
21 lateral) direction, that is, they are provided alternately in the axis X direction.

1     **[0061]** Similarly, as illustrated in FIG. 10, there are provided two or more of the regulating members  
2     50 layered one on top of the other in the axis Y direction and with a predetermined distance  
3     therebetween. The regulating members used in the fifth embodiment of FIG. 10 are similar to the  
4     regulating members used in the third embodiment of the present invention. With this configuration,  
5     the first aperture portions 500a and the second aperture portions 500b of each regulating member 50  
6     are staggered and unaligned from each other in the X direction, that is, they are provided alternately  
7     in the axis X direction.

8     **[0062]** With such a multi-layered configuration of FIGS. 9 and 10, the hot air has a chance to mix  
9     more thoroughly with cooler air so that moderation of the hot air is better achieved by the  
10    configurations of the fourth and fifth embodiments. In particular, the hot air is mixed with cool air  
11    at the first regulating member, then this process is repeated for each subsequent regulating member  
12    in the fourth and fifth embodiments. Therefore, the air is ultimately better cooled so that the  
13    temperature of the upper area of the back cover 26 is uniformly distributed to thereby prevent  
14    excessive temperatures in this region.

15   **[0063]** In the plasma display device of the present invention structured as in the above, a regulating  
16    member(s) is provided at upper areas of the chassis base such that the flow of air in this region is  
17    altered. As a result, the temperature of the air in this region is uniformly distributed to reduce the  
18    temperature at certain areas where it is prone to rise to excessive levels. Further, the regulating  
19    member(s) increase the overall strength of the device and prevent any bending of the same, thereby  
20    preventing damage to the PDP.

21   **[0064]** It is to be appreciated that features of various embodiments may be combined. For example,

1 the curved regulating members of the first embodiment may have a perforation structure as in the  
2 second and third embodiments. Also, the curved structure of the regulating member of the first  
3 embodiment can be stacked up in different stages as in the fourth and fifth embodiments.

4 **[0065]** Although preferred embodiments of the present invention have been described in detail  
5 hereinabove, it should be clearly understood that many variations and/or modifications of the basic  
6 inventive concepts herein taught which may appear to those skilled in the present art will still fall  
7 within the spirit and scope of the present invention, as defined in the appended claims.